



# Surface treatment enamel 400 ml (V400PAST)(V400PRIMER)

Before painting your plastic or metallic surfaces, prepare them to be to the long-lasting and to be brilliant. This Ambro-Sol spray leaves a transparent coat, it protects from rust and covers scratches. Super rapid drying.

**SURFACE TREATMENT** – It is the background to apply before the normal painting, to ensure perfect adhesion of each enamel spray on difficult surfaces such as plastics, metal alloys and metals in general, which otherwise would not be paintable. It protects metal surfaces over time from rust. Over-paintable after dried. Suitable for metal parts of the car, it fills up small imperfections and it covers the scratches. It dries to the touch in roughly 15 minutes and fully in roughly 45 minutes.



#### Product subject to directive C.O.V. Subcategory: Special finishes Limit value COV: 840 g/Liter Actual maximum content:640 g/Liter

### FIELDS OF APPLICATION:

Wood surfaces, metal surfaces as iron, aluminum, steel, glass and plastics.

# Technical specifications:

Quantity	400 ml
Confection	6 Pz.
Aspect	Cylinder containing under pressure fluid
Chemical nature	Very fast drying acrylic paints
Colour	Various
Odour	Characteristic of solvent
Relative density at 20°C	0,72 ÷ 0,76 g/ml Primer e Antirust
Relative density at 20°C	0,79 ÷ 0,83 g/ml Shrub cover
Flash point	Low. 0° C
Writing on spray bottom	Barcode, production date, product name
Pressure	at 20°C 5,5 ± 0,5 bar
Pressure	at 50°C 8,0 ± 0,5 bar
Viscosity Ford cup	from 10" to 13"
Dry residual in spray	from 3% to 32%
Granulometry grindomether	Bottom Scale 0 a 2 Micron
Gloss	From 7 to 95 Gloss (Glossmeter angle 60°)
Thickness 1 hand	13-24 Micron
Thickness 3 hands	36-54 Micron
Resistance temperature	-10°C / +150°C (Peak 200° C)
Drying time t=20°:	Out dust 10 minutes
	Dry to touch 15 minutes
	Dry in depht 22 hours
Security cap child-proof patented and registered	
Token with color reference	
It is possible to have different type of dispenser for various effects and employ	

ADVICE FOR USE: CLEAN ACCURACY THE SURFACE. THE SURFACE MUST BE COMPLETELY DRY, AND THEN CHOOSE THE RIGHT PRODUCT TO SATISFY YOUR NEEDS:

Iron surfaces: enamel anti-rust V400PAST.1, V400PAST.9, V400PAST.10, V400STUCCO, V400PRIMER.3, V400PRIMER.4)

Galvanized surfaces: galvanized sheets primer (V400PRIMER.5)

Metallic surfaces and light alloy: Anchor metals and alloy primer (V400PRIMER.1)

Plastic surfaces: anchor primer for plastics (V400PRIMER.2)

White wall: Shrub Cover (V400COPRI)



Ambro-Sol - 25020 Cigole (BS) Italy - www.gnocchiecospray.com - www.ambro-sol.com - info@ambro-sol.com



#### **INSTRUCTIONS FOR USE:**

1. Open the cap: break 3 safety seals-clips to open the cap.



2. Shake well before use the spray at least 1 minute, until the internal balls can move freely. It's recommended to shake the product even during use.



## 3. Spray the product:



Actuator according to the product.

Dispensing: Linear or adjustable

Quantity product dispensed: from minimal to extensive

Dispensing type: from narrow cone to large

Spray type: nebulized

4. Pratical advice for use:

- -Apply a first hand/coat light to improve coverage and adherence, to reduce the possibility of dropping. Apply from a distance of 20 cm.
- -after a few moment apply a second horizontal hand/coat immediately followed by a third vertical hand-coat.
- -Let dry a few minutes.
- After use, it's advisable to spray for 2/3 seconds with the spray upside down, to avoid the block of the actuator.
- -After 24h, proceed with the normal use of painted piece.

#### **MODALITY OF STORAGE**

Before using: stock the product in a dry location and don't stock it with a temperature under zero degrees and over 45°, after the use, keep containers closed. In the original package, the product can be conserved for 24 months.

After the first usage: conserve in a fresh and dry location, away from hot spring. Keep out of reach of children.

#### Hazards identification:

H222 Extremely flammable aerosol.

H229 Pressurized container: may burst if heated.

H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness

EUH066 Repeated exposure may cause skin dryness or cracking.

This information, even if reliable, must be considered only approximate. The usage don't imply our responsibility, included the violation of many license. Before using the users have to verify the suitability of the product for the specific use.



 $Ambro-Sol\ -25020\ Cigole\ (BS)\ Italy\ -\underline{www.gnocchiecospray.com}\ -\underline{www.ambro-sol.com}\ -\underline{info@ambro-sol.com}\ -\underline{info@$